TS-X79U-SAS-RP disassembly SOP

Screw Type



標準作業指導書

Standard Operation Procedure

產品名稱	組裝工站	起別名稱	版本:	V13
Product Name	Assembly Station	Station Name	Version	
80-TG795R140	0	螺絲種類與扭力規範 Screw kind and torsion	製作者: Producer	SAM



料號P/N: 44053-030005-00

规格/Spec:十字扁平頭M3·5機械螺絲 Pan Head Screw M3*5

扭力/Torque:7kg+/-0.5



料號P/N: 44013-632041-RS

規格/Spec:平頭6#32/4機械螺絲

Flat Head Screw 6#32*4

扭力/Torque:7kg+/-0.5



料號/P/N:44313-44010-00

規格/Spec: 六角螺鞘6#32*7

Hex Copper 6#32#7

扭力/Torque : 5 kg +/- 0.5



科號/P/N: 44003-030052-RS

規格/Spec:實頭計華司M3号機械螺絲

Round Head Washer Screw M345

扭力/Torque:7kg+/-0.5



料號PN: 44003-030053-RS

規格/Spec:資原耐外營MB/5機械螺絲

Round Head Lock Washer Screw M3*5

扭力/Torque:7kg+/-0.5



科號/P/N: 44013-030041-RS

規格/Sec: 平頭M34機械螺絲

Flat Head Screw M3⁴⁴

扭力/Torque:7kg+/-0.5



料號PIN: 44053-025006-00

规格/Secc:十字扁平原M2.5*5機械螺结

Pan Head Screw M2*5

扭力/Torque: 3 kg +/- 0.5



科號/P/N: 44013-030061-RS

规格/Secc:平加M3/6機械螺絲

Flat Head Screw M3*6

扭力/Torque:7kg+/-0.5



料號PN: 44213-050101-RS

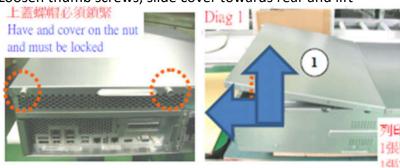
规格/Spec:平衡M5*10自攻螺絲

Flat Head Self -Tapping Screw M5*10

扭力/Torque:7kg+/-0.5

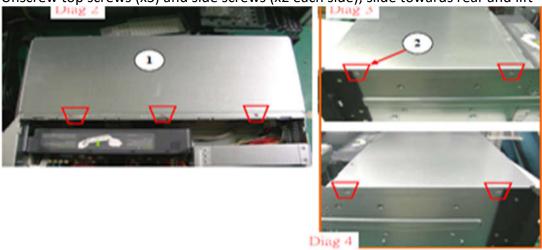
1. Remove rear top cover

Loosen thumb screws, slide cover towards rear and lift



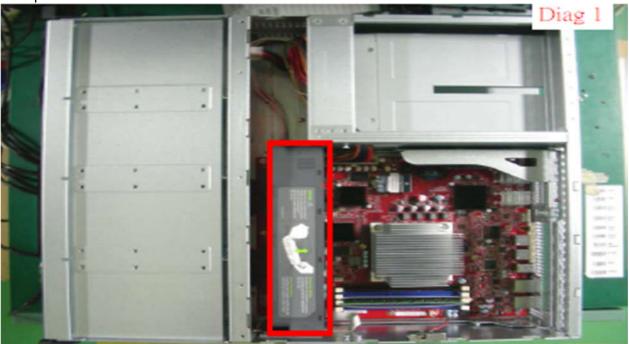
2. Remove front top cover

Unscrew top screws (x3) and side screws (x2 each side); slide towards rear and lift



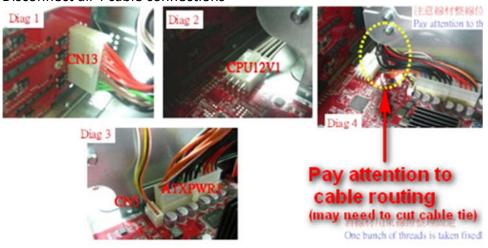
3. Remove fan module

Lift upwards



4. Power supply cables

Disconnect all 4 cable connections



5. Remove the PSU cage

Screw positions: 4x on rear, 2x inside chassis on front facing edge of PSU cage Slide out PSU cage rearwards



Be aware of cable routing while removing



6. Remove PCI-E riser before install/uninstall MB & BP



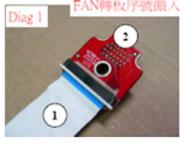
Screw locations: 3x on rear, 1x on top





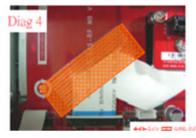
7. Unscrew fan connector before uninstall MB & BP

Remove 3 screws highlighted in Diag. 3



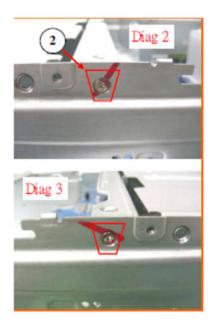






8. Remove backplane screws

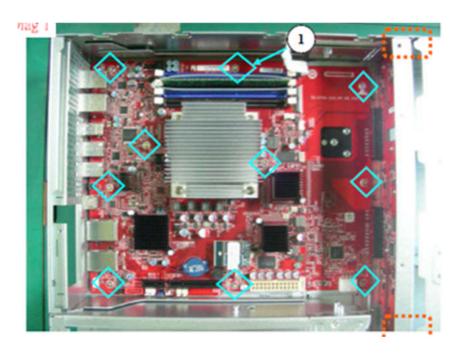
Screw location: Top of lateral chassis in line with backplane frame



9. Disconnect CN1 and CN2 connectors before install/uninstall MB



10. Remove motherboard screws



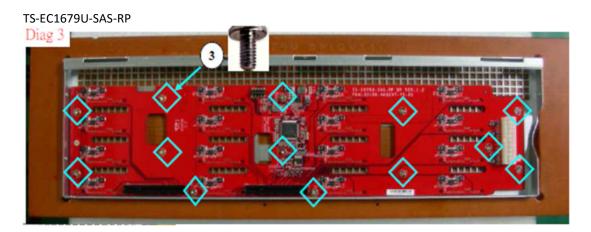
11. Remove motherboard + backplane assembly

Lift backplane upwards and slide MB & BP diagonally outwards

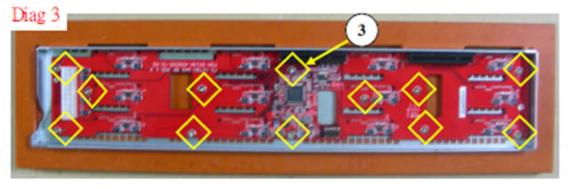




12. Backplane screw positions

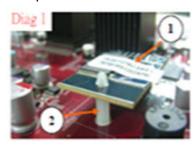


TS-EC1279U-SAS-RP

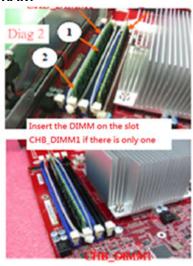


13. Motherboard components

DOM positioned on **J1**



RAM



HEATSINK

- Fin direction should be parallel to RAM
- Tighten screws in cross-wise fashion

